

REVISIONS

REV. DESCRIPTION DATE ECN

A INITIAL RELEASE 5/8/09 1179

B UPDATE TO CURRENT 6/4/10 1316

PER A

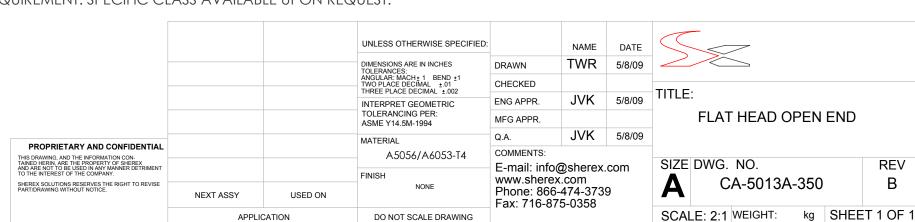
-1/2-13 UNC 2B (NOTE 6) PER ASME B1.1 MINOR DIA.: .417 - .434

NOTE:

1. GRIP RANGE: .250 - .350

2. HOLE SIZE: .625 +.010/-.000 AFTER ALL APPLIED FINISHES.

- 3. INSTALLED LENGTH: .640 REF.
- 4. LUBRICATION: NONE
- 5. INSTALLATION TOOL: MS 100 SPIN PULL
- 6. MAY BE PRODUCED TO 3B THREAD CLASS DEPENDING ON THE MANUFACTURING LOT NUMBER OR CUSTOMER REQUIREMENT. SPECIFIC CLASS AVAILABLE UPON REQUEST.



SECTION A-A

SCALE 1.5:1

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